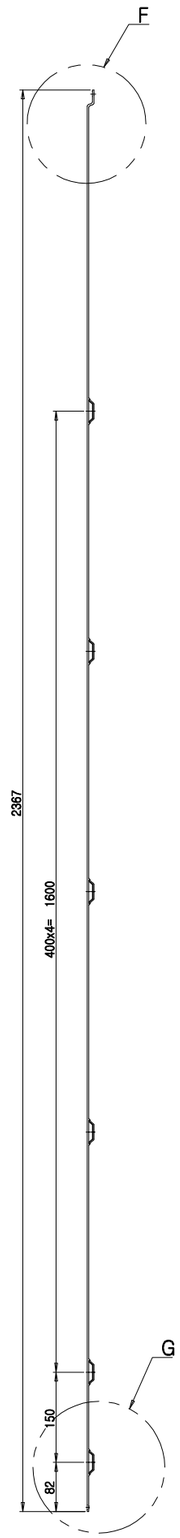
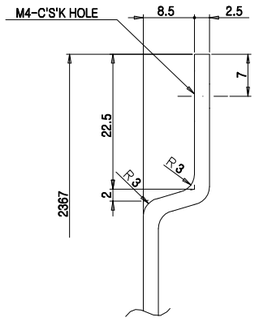
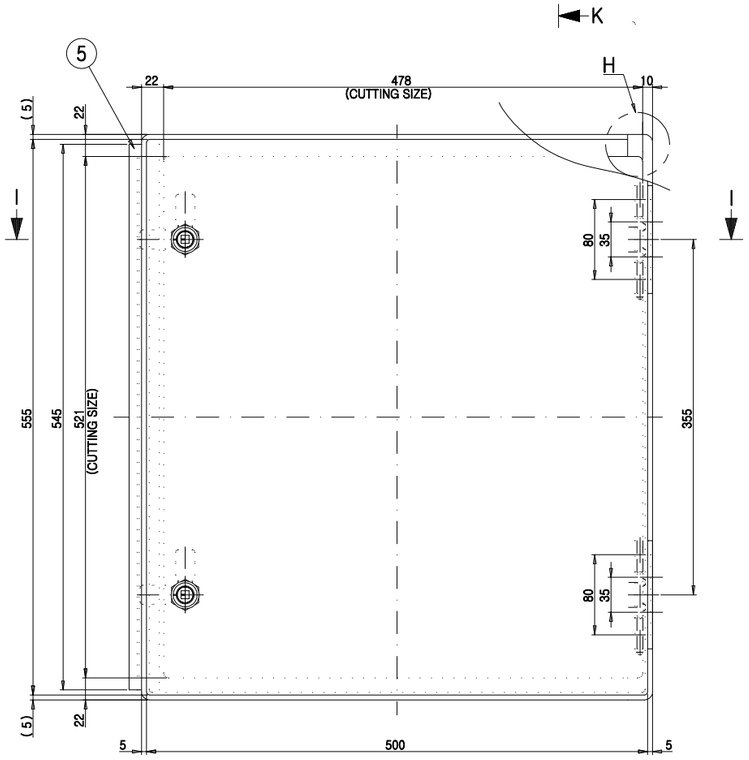
적 용 규 격
SPECIFICATION APPLIED



SECTION B-B
SCALE=1/5

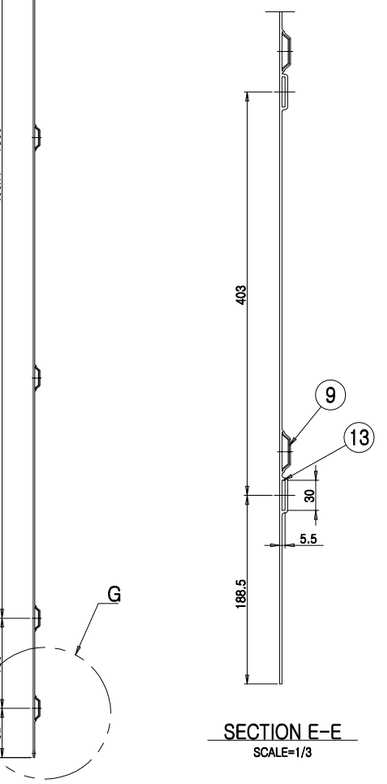


DETAIL F
SCALE=2/1

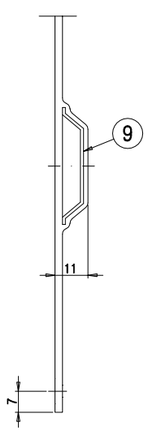


DETAIL D
SCALE=1/3

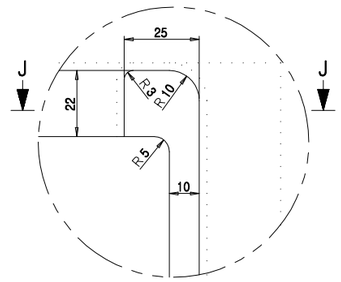
K



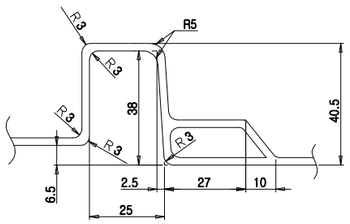
SECTION E-E
SCALE=1/3



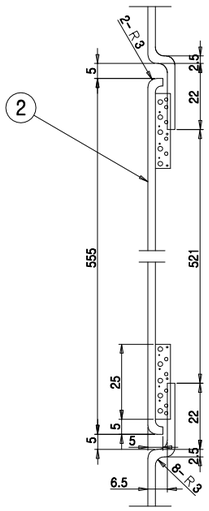
DETAIL G
SCALE=1/1



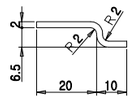
DETAIL H
SCALE=1/1



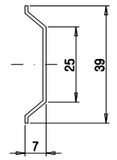
SECTION J-J
SCALE=1/1



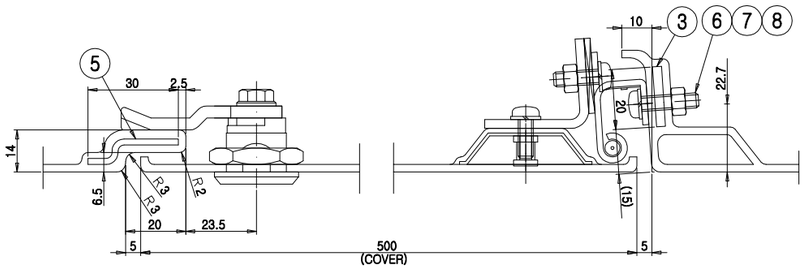
SECTION K-K
SCALE=1/1



DETAIL #5
SCALE=1/1



DETAIL #9
SCALE=1/1



SECTION I-I
SCALE=1/1

NOTE
1. AN INTERIOR PANEL'S COLOR AND SURFACE SHALL BE MANUFACTURED AFTER SAMPLE'S APPROVAL BY CUSTOMER

품번 NO.	부품 번호 PART NO.	품 명 DESCRIPTION	재 질 MATERIAL	수량 QTY	중량 W.T	비 고 REMARKS
13	RFP50102EJ0-013	SEAT,TAP	SUS304	1		T3x280x20
12	RFP50102EJ0-012	PACKING	CR	4		T2.5x40x80 MS39000-004(SC70-F2(CR))
11	RFP50102EJ0-011	PACKING	CR	4		T5x40x80 MS39000-004(SC70-F2(CR))
10	RFP50102EJ0-010	PACKING	CR	4		T10x40x80 MS39000-004(SC70-F2(CR))
9	RFP50102EJ0-009	STIFFENER	A1050P	1		T1
8	RS60401-006S	NUT,HEX	SUS304	4		M5
7	RS60801-005S	WASHER,SPRING	SUS304	4		M5
6	RS60606-149S	SCREW,P.H	SUS304	4		M5x20
5	RFP50102EJ0-005	SEAT,TAP	ASSY	1		T2x545
4	RFP90013AN0	BUSH,RUBBER	ASSY	1		B-1432
3	RFP50102EJ0-003	SEAT,TAP	SUS304	2		T3x80x20
2	RFP50111EJ0	PANEL,INSPECTION,B	ASSY	1		
1	RFP50102EJ0-001	PANEL	FRP	1		T2.5

승인 APP	JeongYul Lee 2014.10.15	재질 MAT'L	ASSY	명 칭 TITLE	PANEL,FUNNEL,TYPE F (2/2)
검도 CHK	KeongBong Park 2014.10.15	총중량 G. W			
설계 DGN	HeonUk Lee 2014.10.15	일반공차 MC / WD / CT		도면 번호 DRG. NO	RFP50102EJ0 Ver. 00 Rev. -A
제도 DRG	HeeSook Jeong 2014.10.15	B		MS	RSD1402 RFP-
		SIZE	A1	SCALE 1/5	매수 SHEET 2 of 2

HYUNDAI Rotem 현대로템주식회사

참고치수 REF. NO.

기호 MARK	일 자 DATE	변 경 내 역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
AX2	2016.02.24	Added cutting	RSD1402-U178	K.U.LEE	S.S.LEE	H.G.JEO

구분	치수범위	가공	조립	주조
허용차	~ 40	2	4	
	~ 30	2	3	
	~ 10	1	1.5	
	~ 3	0.5	1	
	~ 3150	-	7	
	~ 1600	4	5	
	~ 800	3	4	
	~ 400	2	3	
	~ 200	1.5	2	
	~ 100	1	1.5	
등급 GRADE		A	B	

주물 구조용 CASTING	(±)
~ 2M	14
~ 6M	12
~ 10M	10
~ 18M	9
~ 30M	8
~ 50M	7
~ 80M	6
~ 120M	5
~ 180M	4
~ 250M	3
~ 315M	2
등급 GRADE	A

용접 구조용 WELDING	(±)
~ 2M	6.0
~ 6M	7.0
~ 10M	8.0
~ 18M	9.0
~ 30M	10
~ 50M	11
~ 80M	12
~ 120M	13
~ 180M	14
~ 250M	15
~ 315M	16
등급 GRADE	C

기계 가공용 MACHINING	(±)
~ 6	0.2
~ 30	0.5
~ 120	0.8
~ 315	1.2
~ 1000	2.0
~ 2000	3.0
~ 3150	4.0
등급 GRADE	A

규정치없은 일반공차표
GENERAL TOLERANCE

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